



Hughes Fire Equipment, Inc.  
 910 Shelley Street  
 Springfield, OR 97477

# Sales Order 240998

CUSTOMER NO.  
11875

P - (541) 747-0072  
 F - (541) 747-0073

**BILL TO:**

CHARLESTON RFPD  
 92342 CAPE ARAGO HIGHWAY  
 COOS BAY, OR 97420

**SHIP TO:**

CHARLESTON RFPD  
 92342 CAPE ARAGO HIGHWAY  
 COOS BAY, OR 97420

PHONE#: 541-888-3268  
 FAX#:

DATE PRINTED: 08/11/23  
 TIME PRINTED: 10:46:30

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DATE		SHIP VIA		F.O.B.		TERMS		ORDER TYPE			
07/11/23						NET 30 DAYS		S			
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		ORDERED BY		REVISION #		
			07/11/23		AAN		MICK SNEDDON		005		
QUANTITY			ITEM NUMBER		DESCRIPTION		UNIT PRICE		AMOUNT		
REQUIRED	SHIPPED	B/O									
HOURS	11715		MODEL#: PRC+PUMPER		VIN#: 4P1CA02D5MA000819						
MILES	152075		SERIAL#: E6558-03		PUMP#: 22781						
UNIT#			NAME: PUMPER		TRANS#: 2510158655						
YEAR:	1991		DATE SOLD:		S-TAG#		TECH#:				
<p>COMMENTS #1: PUMP MECHANICAL SEALS NEED TO BE REPLACED. QUOTED 40 HOURS PLUS PUMP TEST.</p> <p>CONDITION #1: BOTH MECHANICAL SEALS WERE BUSTED AND LEAKING. CUSTOMER STATED THAT THE PUMP TRANS. HAD WATER IN IT BUT HE DRAINED AND REFILLED BEFORE THE TRIP OVER TO SHOP.</p> <p>CORRECTION #1: PULLED UNIT INSIDE BAY AND HOOKED UP HOSE TO DRAIN TANK AND PLUMBING. DRAINED SYSTEM COMPLETE AND PUT THE TRUCK ON LIFTS. REMOVED THE DRIVELINE U-JOINTS AND REMOVED THE FRONT DRIVELINE. REMOVED THE PUMP SHAFT END CAP FOR THE BEARING. PRESSED OFF THE BEARING FROM SHAFT. REMOVED THE BEARING HOUSING AND SET ASIDE. REMOVED THE SEAL COVER, INSTALLED THE SEAL CUTTER AND CUT THE SEAL OUT OF THE SEAL BOX. REMOVED OLD SEAL AND SPRING. CLEANED SHAFT AND ALL PARTS IN PARTS WASHER. INSPECTED THE BEARING FOR WEAR, IT WAS IN GOOD SHAPE. INSTALLED NEW STATIONARY SEAL IN THE END CAP AND RUBBER SEAL. INSTALLED NEW FLOATER SEAL AND SPRING AND REINSTALLED END CAP. INSTALLED NEW GREASE SEAL AND REINSTALLED BEARING HOUSING, PREPACKED THE BEARING AND PRESSED IT BACK INTO THE HOUSING. INSTALLED GASKET ON BEARING CAP AND REINSTALLED CAP. FILLED BEARING HOUSING WITH GREASE. REMOVED THE WIRING TO THE PRIMER, SET UP JACK AND REMOVED THE PRIMER FROM THE PUMP</p>											
Product Total		Discount		Freight		Taxable Amount		Tax		Misc. Amt.	ORDER TOTAL

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			07/11/23		AAN		MICK SNEDDON		005			
QUANTITY		ITEM NUMBER			DESCRIPTION		UNIT PRICE	AMOUNT				
REQUIRED	SHIPPED	B/O										
				<p>TRANS.REMOVED THE MAIN DRAIN FROM THE TRANS AND REMOVED ONE LINE GOING UNDER THE TRANS FOR ACCESS TO TAKING THE TRANS OUT.REMOVED THE WIRING TO THE TRANS SHIFTER.REMOVED THE DRIVELINE FROM THE PUMP TRANS AND PULLED IT OUT OF THE WAY WITH STRAP.SET UP JACKAND STRAPPED TRANS TO IT,REMOVED BOLTS TO THE PUMP TRANS AND REMOVED THE PUMP TRANS AND ROLLED IT OUT FROM TRUCK.REMOVED END CAP AND INSTALLED SEAL CUTTER.CUT SEAL OUT AND REMOVED THE SPRING.CLEANED SHAFT AND ALL PARTS AT PARTS WASHER.INSTALLED NEW STATIONARY SEAL AND GLAND.INSTALLED NEW FLOATER SEAL AND SPRING. REINSTALLED END CAP.ROTATED PUMP SEVERAL TIMES TO SET THE SEALS.HOOKED HOSE TO THE PUMP AND PRESSURIZED SYSTEM.STATIC TESTED THE SEALS AT 150PSI.NO LEAKS DETECTED.REMOVED HOSE AND DRAINED SYSTEM.TOOK PUMP TRANS OUT AND USED DEGREASER ON IT,SEEN THE REAR OUTPUT SHAFT SEAL LEAKING FLUID.PUT TRANS UNDER THE TRUCK AND LIFTED INTO PLACE.BOLTED TRANS BACK INTO PLACE.REMOVED THE JACK.REMOVED THE YOLK NUT,REMOVED THE YOLK AND CLEANED IN SOLVENT.DRAINED THE PUMP TRANS FLUID AND FOUND SOME RESIDUAL WATER IN THE FLUID BUT NOT ALOT.REMOVED THE BOLTS TO THE OUTPUT SHAFT HOUSING.PRESSED OFF THE HOUSING AND SHAFT.PRESSED THE SHAFT OUT OF THE HOUSING AND INSPECTED.FOUND ALOT OF METAL SHAVING IN THE BEARINGS AND THEY WERE VERY STUCK AND GRITTY.DID A QUOTE TO REPLACE THE BEARINGS.PRESSED THE BEARINGS OFF SHAFT AND CLEANED THE SHAFT AND HOUSING.PRESSED NEW OIL SEAL IN THE HOUSING.CLEANED THE PUMP TRANS CASE OFF .REINSTALLED FRONT DRIVELINE AND TORQUED AND GREASED.REINSTALLED THE PRIMER AND ELECTRICAL.REINSTALLED WIRING TO THE SHIFTER.REINSTALLED THE MAIN DRAIN AND LINES.WAITING ON BEARINGS TO FINISH THE INSTALL.7/27/23ML GOT THE BEARING IN, SET UP PRESS AND PRESSED THE NEW BEARINGS AND</p>								
Product Total		Discount		Freight		Taxable Amount		Tax		Misc. Amt.	ORDER TOTAL	

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			07/11/23		AAN		MICK SNEDDON		005		
QUANTITY			ITEM NUMBER		DESCRIPTION		UNIT PRICE	AMOUNT			
REQUIRED	SHIPPED	B/O									
			SPACERS ON THE SHAFT. INSTALLED THE BEARING HOUSING ON THE SHAFT ASSEMBLY. GOT NEW SHIMS AND SEALS SET UP. SEALED THE SHIMS TO THE HOUSING, WENT UNDER TRUCK AND INSTALLED THE HOUSING AND SHAFT ASSEMBLY. INSTALLED ALL THE BOLTS WITH SEAL AND TORQUED. REINSTALLED THE YOLK WITH NEW NUT AND WASHER. REINSTALLED THE U JOINT AND DRIVELINE. FILLED PUMP TRANS WITH OIL. SET UP FOR PUMP TEST. 8/1/23ML								
1	1	0	MIS-SS	SHOP SUPPLY		0.00	0.00				
1	1	0	WAT-K702	OUTBOARD END MECH SEAL REPL BIN: WAT3		498.00	498.00				
1	1	0	WAT-K674	"DRIVE END MECH SEAL REPL KI BIN: WAT2		451.00	451.00				
1	1	0	LAB,C001	SERVICE LABOR		3957.52	3957.52				
1	1	0	WAT-W3944-350	OIL SEAL 2 3/4 X 3-1/2 Y BIN: 11A6		37.00	37.00				
1	1	0	WAT-K547-1	GASKET & SHIM KIT Y BIN: WAT2		195.00	195.00				
2	2	0	WAT-W16112	BEARING BALL SINGLE ROW Y FREIGHT \$69.87		43.50	87.00				
							-----		5,225.52		
COMMENTS #2:		CUSTOMER ASKED THAT WE INSPECT THE BRAKES. HE HAD TO ADJUST THE REAR DRIVER SIDE SLACK ADJUSTER THE OTHER DAY AND THE BRAKES FELT SOFT ON THE WAY HERE. IF REPAIRS ARE NEEDED, PLEASE QUOTE.									
CONDITION #2:		Customers request.									
Product Total		Discount		Freight		Taxable Amount		Tax		Misc. Amt.	ORDER TOTAL

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			07/11/23		AAN		MICK SNEDDON		005		
QUANTITY			ITEM NUMBER		DESCRIPTION		UNIT PRICE		AMOUNT		
REQUIRED	SHIPPED	B/O									
CORRECTION #2: Inspect the front steer axle brakes. Brake shoes down to .351" slack adjuster out of adjustment. Has manual slack adjusters should be adjusted daily with manual slack adjusters. Inspect rear drive axil brakes. Brakes are down to .433" has manual slack adjusters. Manual slack adjuster should be adjusted daily. All brake shoes should be changed. Upgrade to auto slack adjusters will stop the need to adjust brakes daily. DT 7/18/2023											
1	1	0	LAB,C001		SERVICE LABOR		324.12		324.12		
2	0	2	MYR-XSMA2124514Q		REMAN,SINGLE LINED SHOE		49.53		0.00		
2	0	2	MYR-R803112		AY-ASA 1.5-28 AUTO SLACK ADJ		135.07		0.00		
2	0	2	MYR-R803110		1-1/2X5-1/2 28 SPLINE		135.07		0.00		
4	0	4	MYR-R810019		KIT-CLEVIS		22.45		0.00		
2	2	0	NAP-35066		OIL BATH WHEEL HUB SEAL		50.79		101.58		
2	2	0	PAP-DB1657BHD		DRUM		323.91		647.82		
2	0	2	MYR-XSMA26014515PC		REMAN SHOE		222.35		0.00		
2	0	2	MYR-KIT9081		HARDWARE KIT,MERITOR		132.44		0.00		
2	2	0	NAP-370003A		WHEEL SEAL		59.48		118.96		
1	0	1	MYR-KIT8081		KIT-REPAIR		26.34		0.00		
									----- 1,192.48		
COMMENTS #3: PLEASE CHECK OUT THE A/C. THE CUSTOMER SAYS IT IS NOT BLOWING COLD. IF REPAIRS ARE NEEDED, PLEASE QUOTE.											
COMMENTS #4: CUSTOMER STATES THE TURN SIGNAL DOES NOT CANCEL. PLEASE QUOTE.											
CONDITION #4: broken turn signal switch.											
Product Total		Discount		Freight		Taxable Amount		Tax		Misc. Amt.	ORDER TOTAL

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			07/11/23		AAN		MICK SNEDDON		005	
QUANTITY			ITEM NUMBER		DESCRIPTION		UNIT PRICE		AMOUNT	
REQUIRED	SHIPPED	B/O								
<p>CORRECTION #4: pulled cover off steering column and inspect the turn signal switch. turn single switch looks new. could not find a cancel tab on the steering shaft. DT 7/23/2023</p> <p>found a new turn signal switch and check how it worked. pulled steering column off to get all the covers off steering column. removed the turn signal switch and found that the cancel tab was broken. started a parts QT for a new turn signal switch. gave Alec a 2.5-hour time QT and the parts QT. got the green light from Charleston to replace the turn signal switch. replace switch and put all back together. tested turn signal switch all working ok at this time. DT 7/19/2023</p>										
1	1	0	LAB,C001		SERVICE LABOR		368.52		368.52	
1	1	0	PRC-99-4050		SWITCH,DIR.DOUGLAS TILT COLU BIN: 13A3		277.50		277.50	
									----- 646.02	
<p>COMMENTS #5: CUSTOMER STATES THERE IS A COOLANT LEAK AT THE TOP OF THE RADIATOR WHEN DRIVING FOR EXTENDED PERIODS. COOLANT IS VISIBLE ON THE OUTSIDE OF THE ENGINE COVER IN THE CREW CAB. IF REPAIRS ARE NEEDED, PLEASE ESTIMATE. SONNY MENTIONED A ROOF PANEL NEEDS TO BE REMOVED IN ORDER FOR THE RADIATOR TO BE REMOVED. PLEASE KEEP THAT IN MIND.</p>										
<p>CONDITION #5: loose hose clam.</p>										
Product Total		Discount		Freight		Taxable Amount		Tax		Misc. Amt.
										ORDER TOTAL

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QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT PRICE	AMOUNT
REQUIRED	SHIPPED	B/O				
				CORRECTION #5: lifted engine covers check for coolant leaks. Put pressure tester on and pressurized to 5 PSI. found upper radiator hose leaking. tighten hose clamp. add pressure to get to 5 PSI. holding pressure at this time. will check after lunch and need to test the radiator cap. tested cap found to be a 10 lbs cap. cap failed test ordered new cap. Pressure tested the cooling system to 10 lbs head for 45 minutes. DT 7/18/2023		
1	1	0	LAB,C001	SERVICE LABOR	270.84	270.84
1	1	0	NAP-703-1708	10LBS RADIATOR CAP	7.64	7.64
						----- 278.48

Product Total	Discount	Freight	Taxable Amount	Tax	Misc. Amt.	ORDER TOTAL
7,342.50	0.00		7,342.50	0.00		7,342.50

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